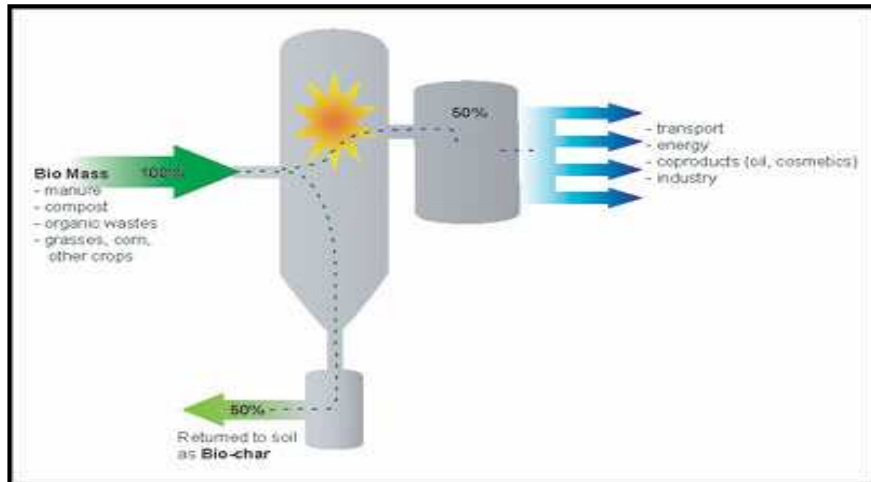
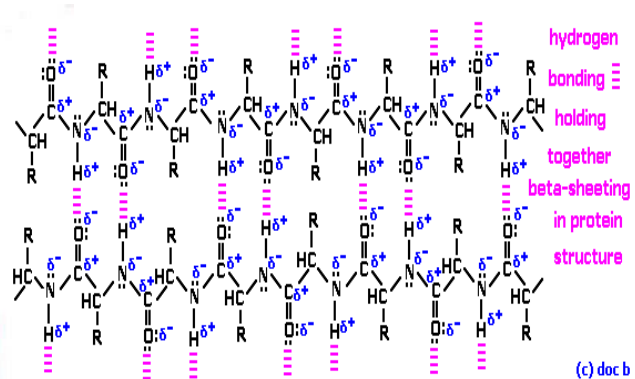




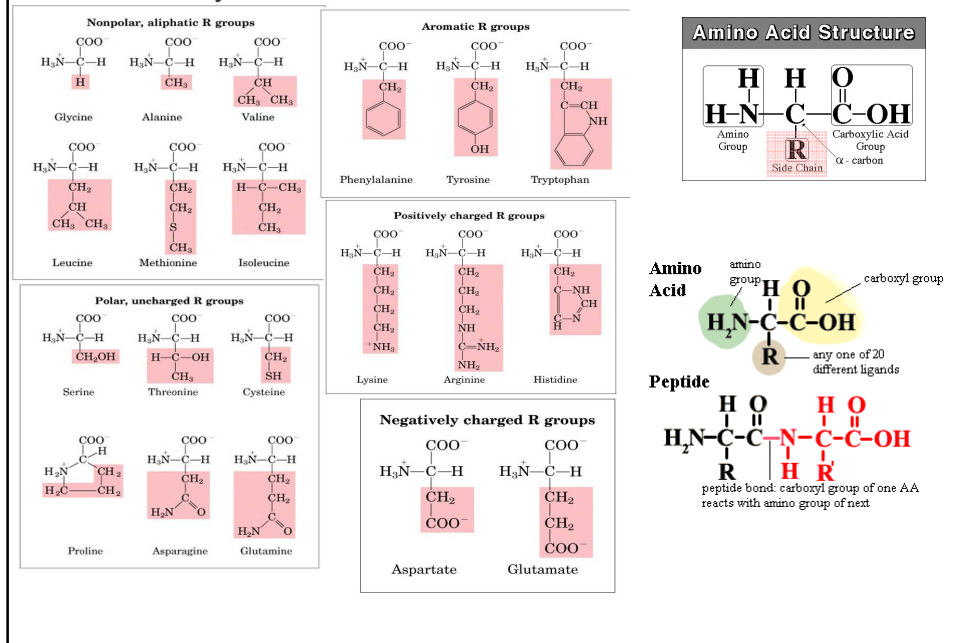
Pyrolysis Process



WOOL chemical



Twenty standard Amino Acids

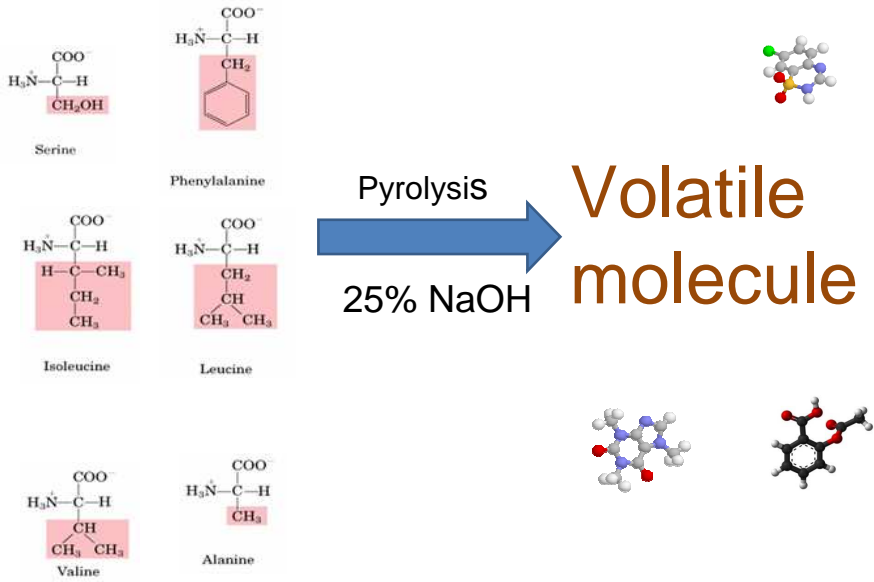


Procedures for alkali-catalyzed PyGC

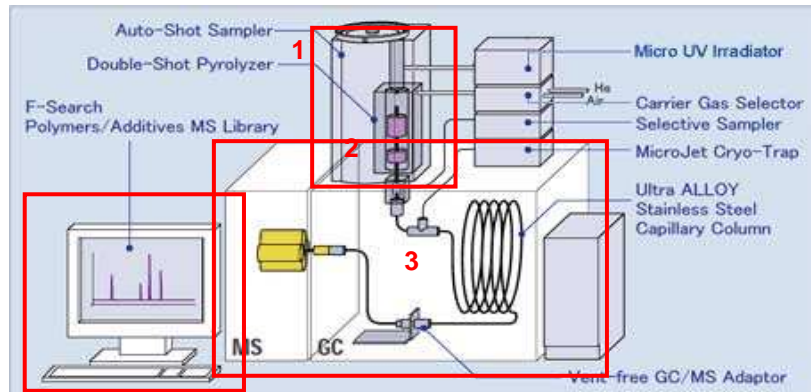
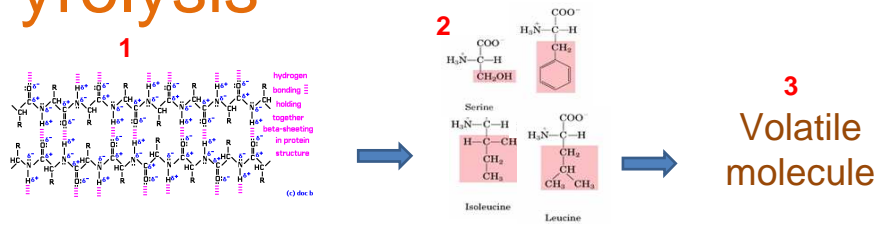
A sample (approx. 20 ug) consisting of four single wool fibers each approx. 10 mm in length was placed on a piece of pyrofoil.

After adding 0.5 ul of 25% aqueous sodiumhydroxide, the sample was wrapped in pyrofoil for use in PyGC.

Chemical reaction



Pyrolysis



PyGC-MS conditions

Pyrolyzer	
Instrument	Japan analytical industry Curie point Model JHP-2 (GC), JHP-3 (GC-MS)
Pyrolysis	590°C; 3 s
Oven temperature	120°C
Pipe temperature	250°C
GC	
Instrument	Shimadzu GC-7AG
Detector	FID
Column	J&W DB-5 (0.25 mm i.d.×30 m), film thickness 0.25 μm
Column temperature	60°C (8 min)–230°C (10°C/min)
Injection temperature	230°C
Detector temperature	230°C
Carrier gas	Nitrogen, flow rate 1.0 ml/min, split 30:1
Make up gas	Nitrogen, flow rate 50 ml/min
GC-MS	
Instrument	Shimadzu QP-1000
Column	J&W DB-5 (0.25 mm i.d.×30 m), film thickness 0.25 μm
Column temperature	60°C (8 min)–230°C, 10°C/min
Injection temperature	230°C
Carrier gas	Helium, flow rate 1.0 ml/min
Make up gas	Helium, flow rate 40 ml/min
Ion source energy	70 eV(EI), 20 eV(CI)
Reaction gas	Isobutane

Results

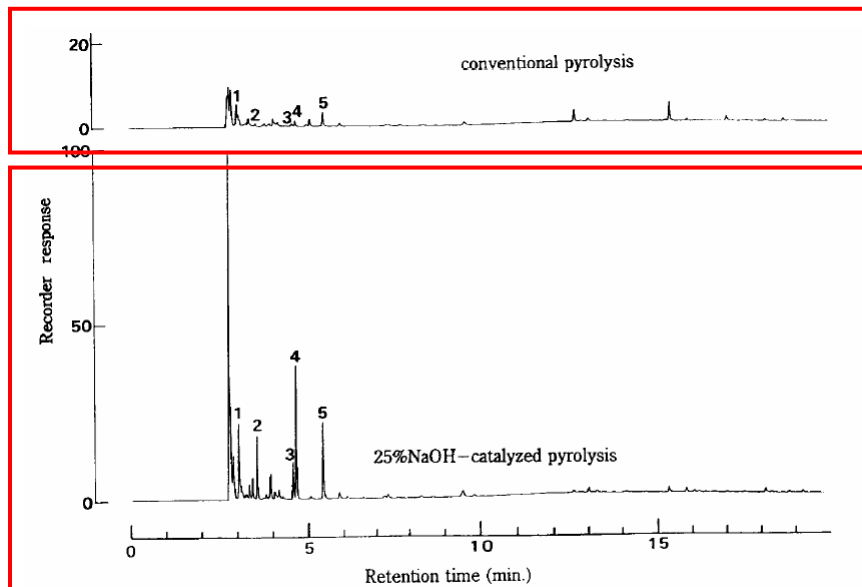


Fig. 1. Pyrograms of wool obtained by conventional pyrolysis and 25% NaOH-catalyzed pyrolysis. peak 1: acetonitrile; peak 2: isobutyronitrile; peak 3: 2-methylbutyronitrile; peak 4: isovaleronitrile; peak 5: toluene.

MS

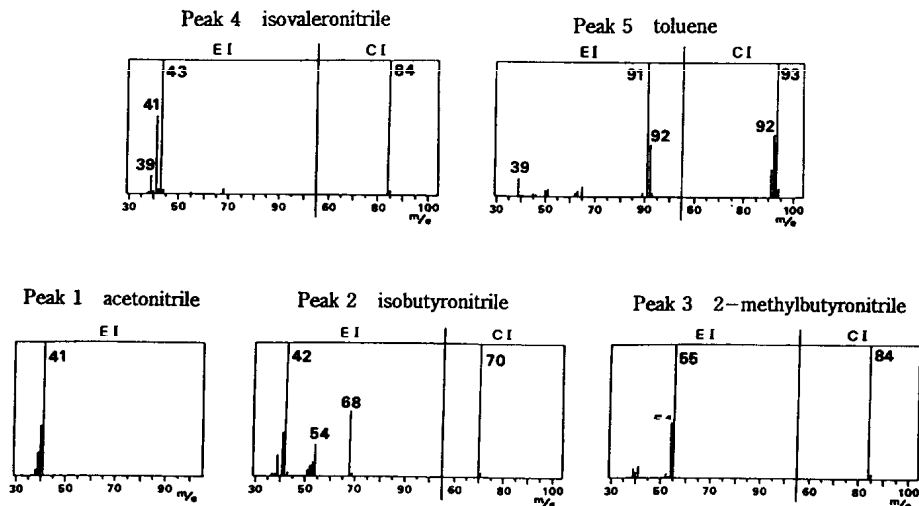


Fig. 2. Mass spectra of major degradation products in alkali-catalyzed pyrolysis of wool using EI and CI ionization.

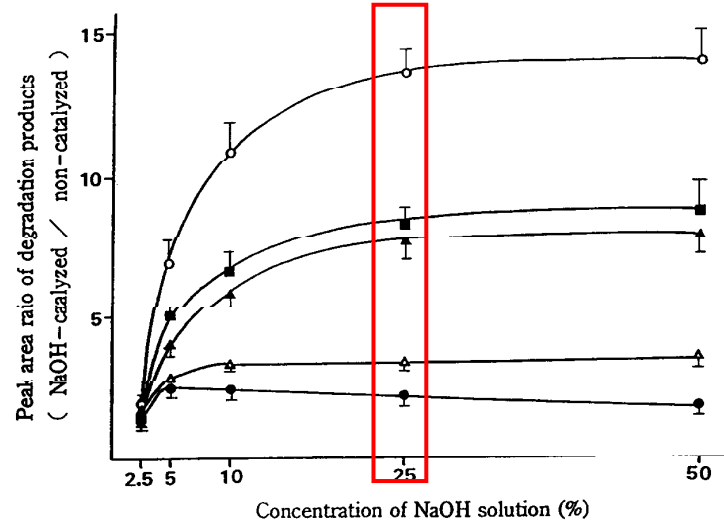
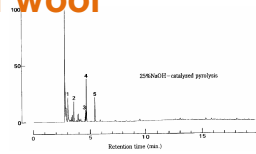


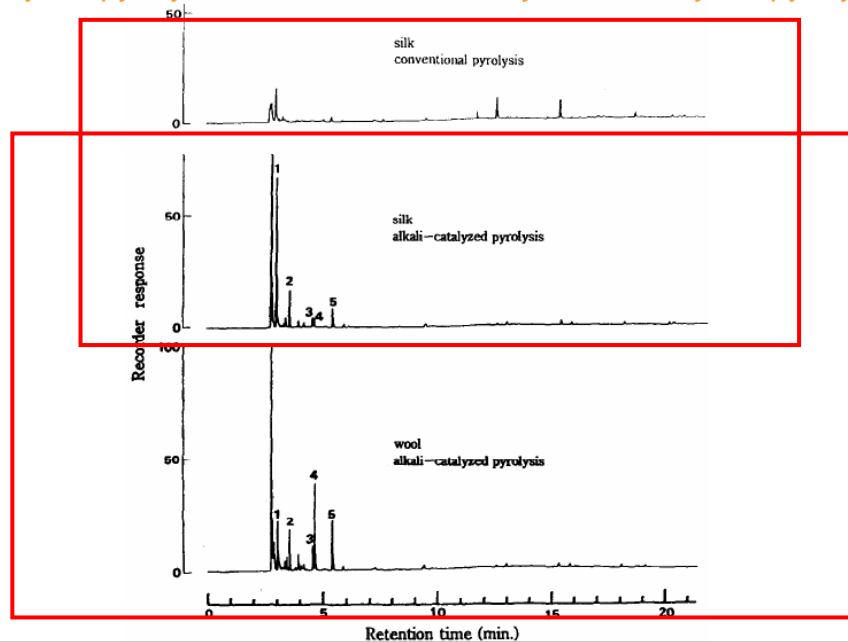
Fig. 3. Effect of concentration of NaOH solution on yields of degradation products in wool pyrolysis. Data presented: mean \pm S.D. of five samples. ●: acetonitrile; ▲: isobutyronitrile; ■: 2-methylbutyronitrile; ○: isovaleronitrile; △: toluene.

Degradation products identified on the alkali-catalyzed pyrolysis of wool

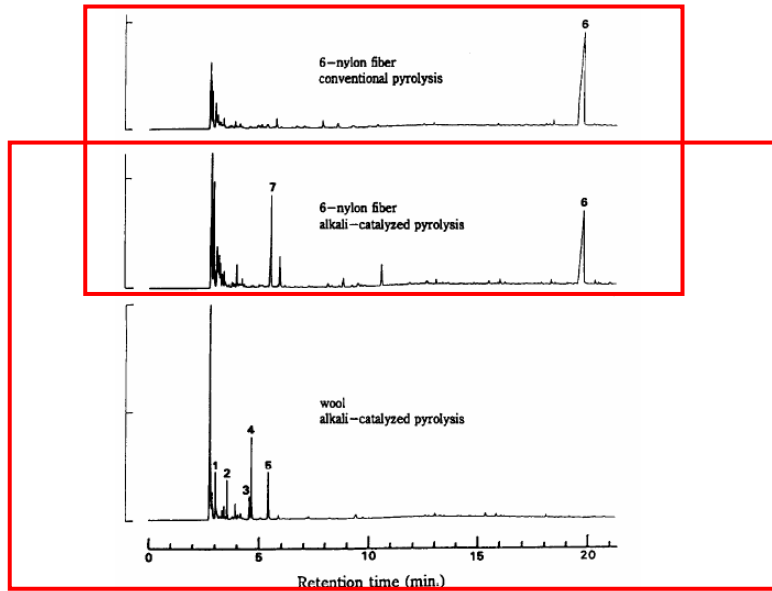


Peak No. ^{a)}	Degradation products	Amino acid residues assigned
1	CH ₃ -CN (Acetonitrile)	$\begin{array}{c} \text{NH-} \\ \\ \text{CH}_3\text{-CH-CO- (Alanine)} \end{array}$ $\begin{array}{c} \text{N} \\ \\ \text{CO- (Proline)} \end{array}$
2	$\begin{array}{c} \text{CH}_3\text{-CH-CN (Isobutyronitrile)} \\ \\ \text{CH}_3 \end{array}$	$\begin{array}{c} \text{NH-} \\ \\ \text{CH}_3\text{-CH-CH-CO- (Valine)} \\ \\ \text{CH}_3 \end{array}$
3	$\begin{array}{c} \text{CH}_3\text{-CH}_2\text{-CH-CN (2-Methylbutyronitrile)} \\ \\ \text{CH}_3 \end{array}$	$\begin{array}{c} \text{NH-} \\ \\ \text{CH}_3\text{-CH}_2\text{-CH-CH-CO- (Isoleucine)} \\ \\ \text{CH}_3 \end{array}$
4	$\begin{array}{c} \text{CH}_3\text{-CH-CH}_2\text{-CN (Isovaleronitrile)} \\ \\ \text{CH}_3 \end{array}$	$\begin{array}{c} \text{NH-} \\ \\ \text{CH}_3\text{-CH-CH}_2\text{-CH-CO- (Leucine)} \\ \\ \text{CH}_3 \end{array}$
5	 (Toluene)	 (Phenylalanine)

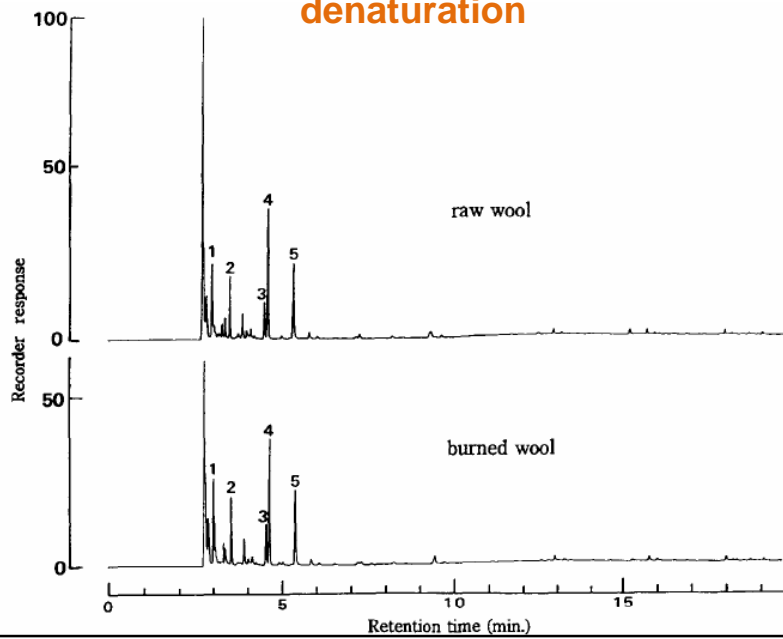
Pyrograms of silk obtained by conventional pyrolysis and alkali-catalyzed pyrolysis and wool obtained by alkali-catalyzed pyrolysis.



Pyrograms of 6-nylon fiber obtained by conventional pyrolysis and alkali-catalyzed pyrolysis and wool obtained by alkali-catalyzed pyrolysis.



Analysis of wool fiber subjected to thermal denaturation



Conclusion

Question